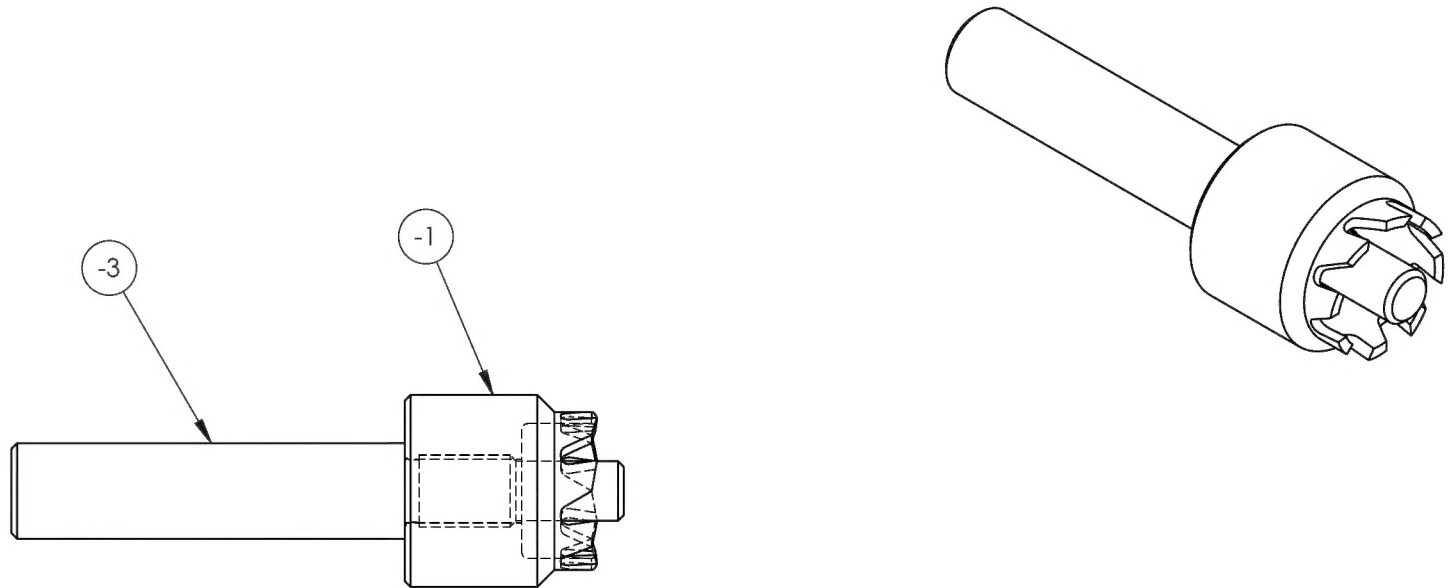



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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

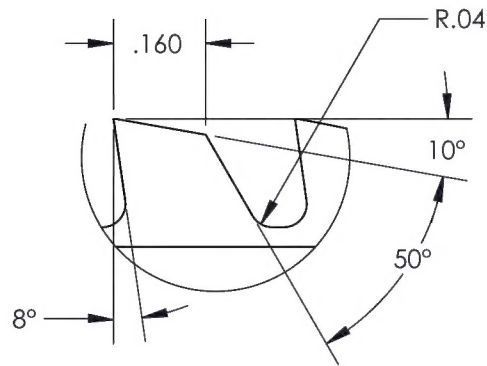
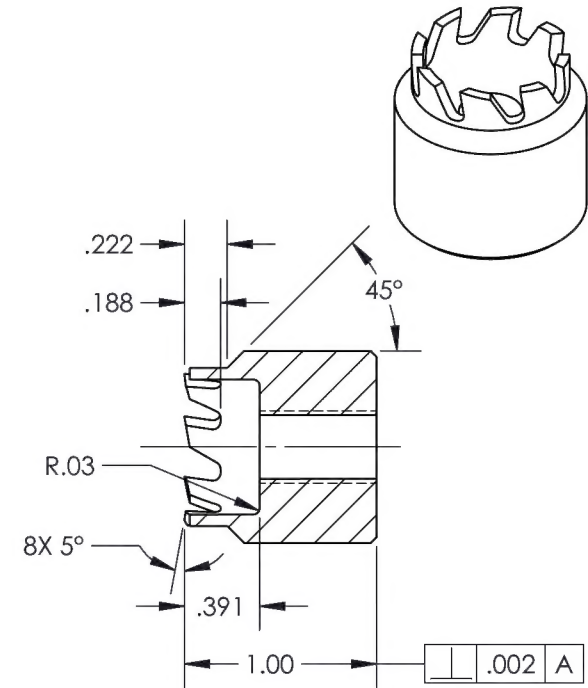
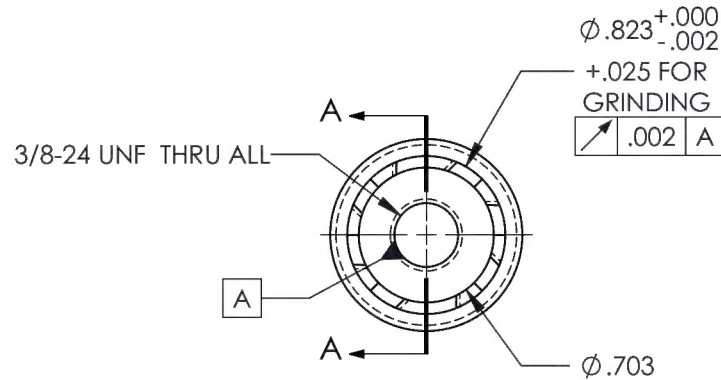


 RED BARN MACHINE	
TITLE DRILL PRESS BEARING CUTTER	
DWG NO. RBSC7205	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 5/21/2013
SHEET 1 OF 3	

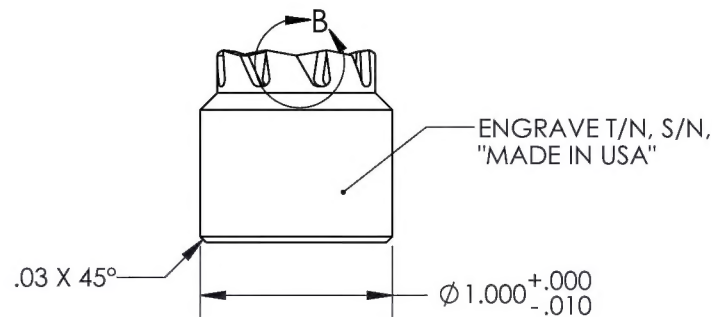
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	CUTTER	0-1 DRILL ROD	Ø1 X 1-1/8	2
			-3	1	ARBOR	4140 Q & T	Ø1/2 X 3-1/4	3


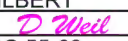
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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



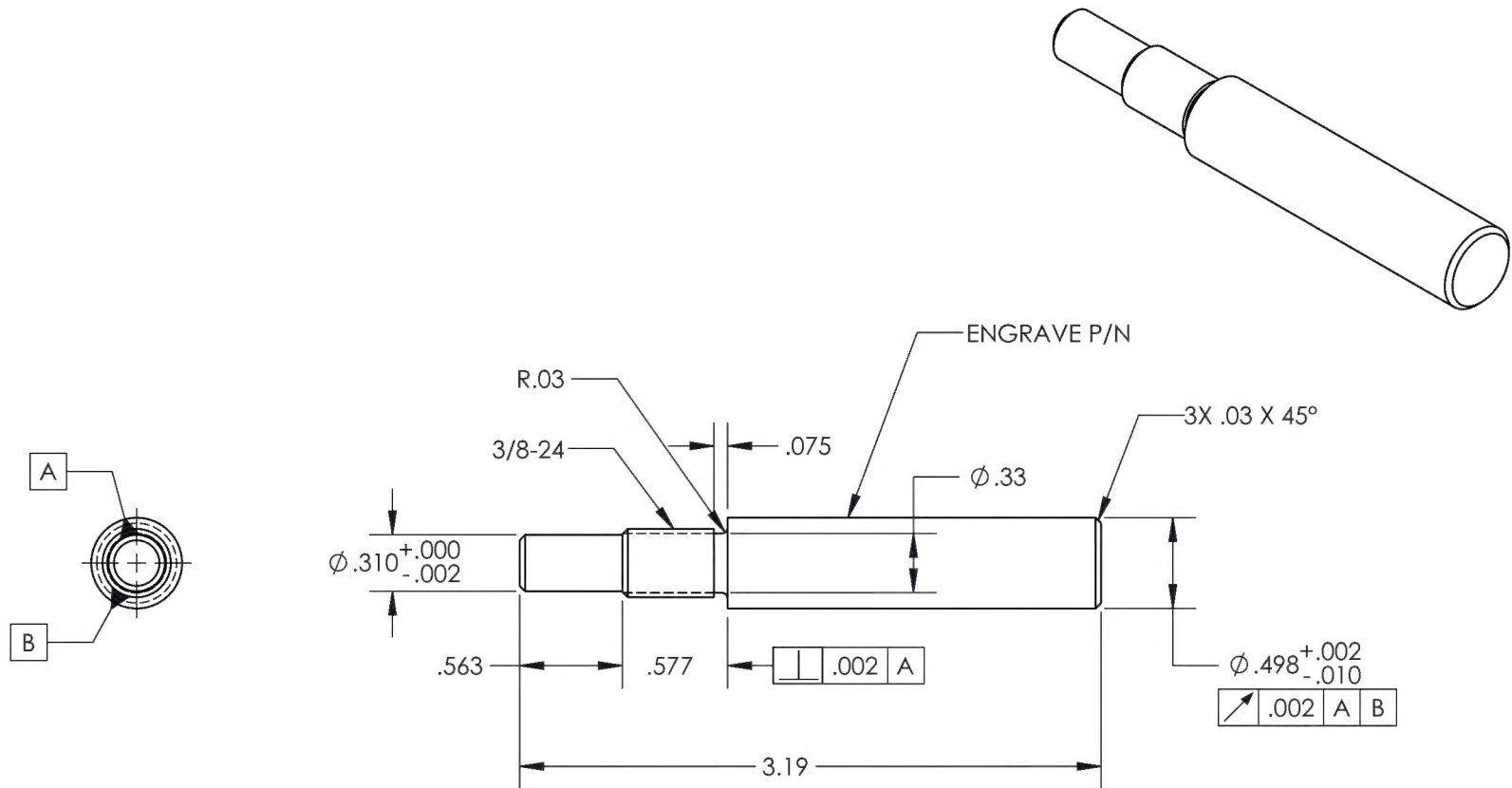
DETAIL B
SCALE 3 : 1
TYP TO 8 TEETH





 RED BARN MACHINE	
TITLE DRILL PRESS BEARING CUTTER	
DWG NO. RBSC7205-1	REV 1
MAT'L 0-1 DRILL ROD	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm .005$.XX $\pm .01$.X $\pm .1$ FRACTIONS $\pm 1/32$ ANGLES $\pm 5^\circ$	APPROVED  HEAT TREAT HRC 55-60 FINISH BLACK OXIDE SPEC 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE 1:1	DATE 5/21/2013
SHEET 2 OF 3	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



(-3)
ARBOR

 RED BARN MACHINE	
TITLE DRILL PRESS BEARING CUTTERS	
DWG NO. RBSC7205-3	REV 1
MAT'L 4140 Q & T	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	APPROVED  HEAT TREAT FINISH BLACK OXIDE
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC USED ON MODEL 212-310-701-103
SCALE 1:1	DATE 5/21/2013
SHEET 3 OF 3	